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CEA

RESTECH

made in italy
SINCE 1950





N22

BUTT WELDERS

DESIGNED FOR WIRE DRAWING MILLS

Resistance butt welder.

N 22 butt welder is especially designed for wire drawing mills for joining steel, brass, aluminium and copper rods and are recommended for non heavy duty applications. **N 22** model is standard supplied with annealing function and, upon request only, with trolley for easy manoeuvrability. **N 22** jaws opening and closing is fitted with lever operated jaws. Upon request this model can be supplied with a grinding wheel.

Special options

Upon request N22 series can be supplied with a burr-removing grinding wheel.



Other characteristics

- Manually operated
- Welding upset adjustment
- Welding power adjustment
- Movable jaw by bearing guides
- Electronic control for welding parameter adjustment (optional)

Available accessories

DISCOVER ALL AVAILABLE ACCESSORIES



SET OF ANNEALING JAWS
380062



EMERY WHEEL
439748



WHEELS KIT
234950

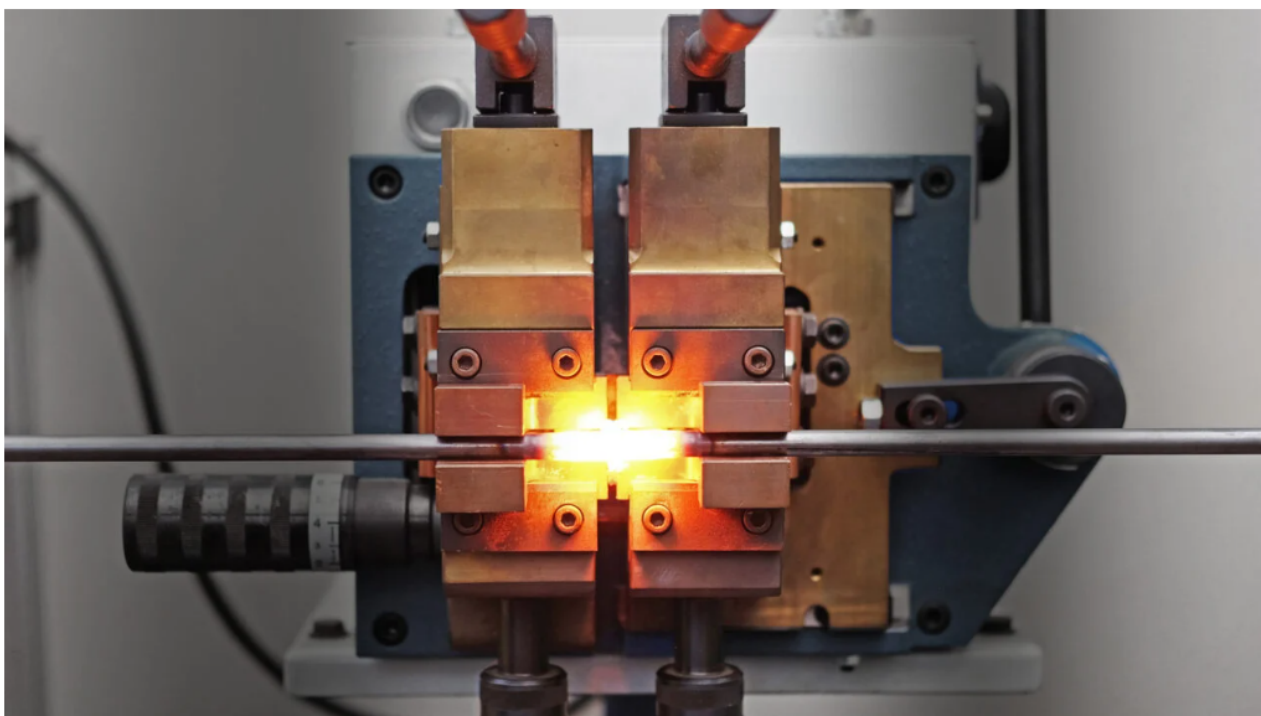


IMET CIRCULAR SAW
SPV236

Datasheet

N22: TECHNICAL FEATURES

TECHNICAL DATA		N 22
Single phase input 50/60 Hz	V	400
Rated power at 50%	kVA	20
Max. welding power	kVA	93
Installed power	kVA	15
Fuse(delayed action)	A	40
Secondary voltage	V	4,2
Secondary short circuit current	kA	28
Clamping force	daN	1000
Uspetting force	daN	300
Dimensions (LxWxH)	mm	800 x 600 x 1550
Weight	kg	280



BUTT WELDING SPECIFICATIONS

		N 22	
		min	max
Fe	Ø mm	3	18
	mm ²		250
CrNi	Ø mm	3	16
	mm ²		200
Al	Ø mm	4	12
	mm ²		110
Cu	Ø mm	4	8
	mm ²		50
CuZn	Ø mm	4	14
	mm ²		150



WELDING TOGETHER

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